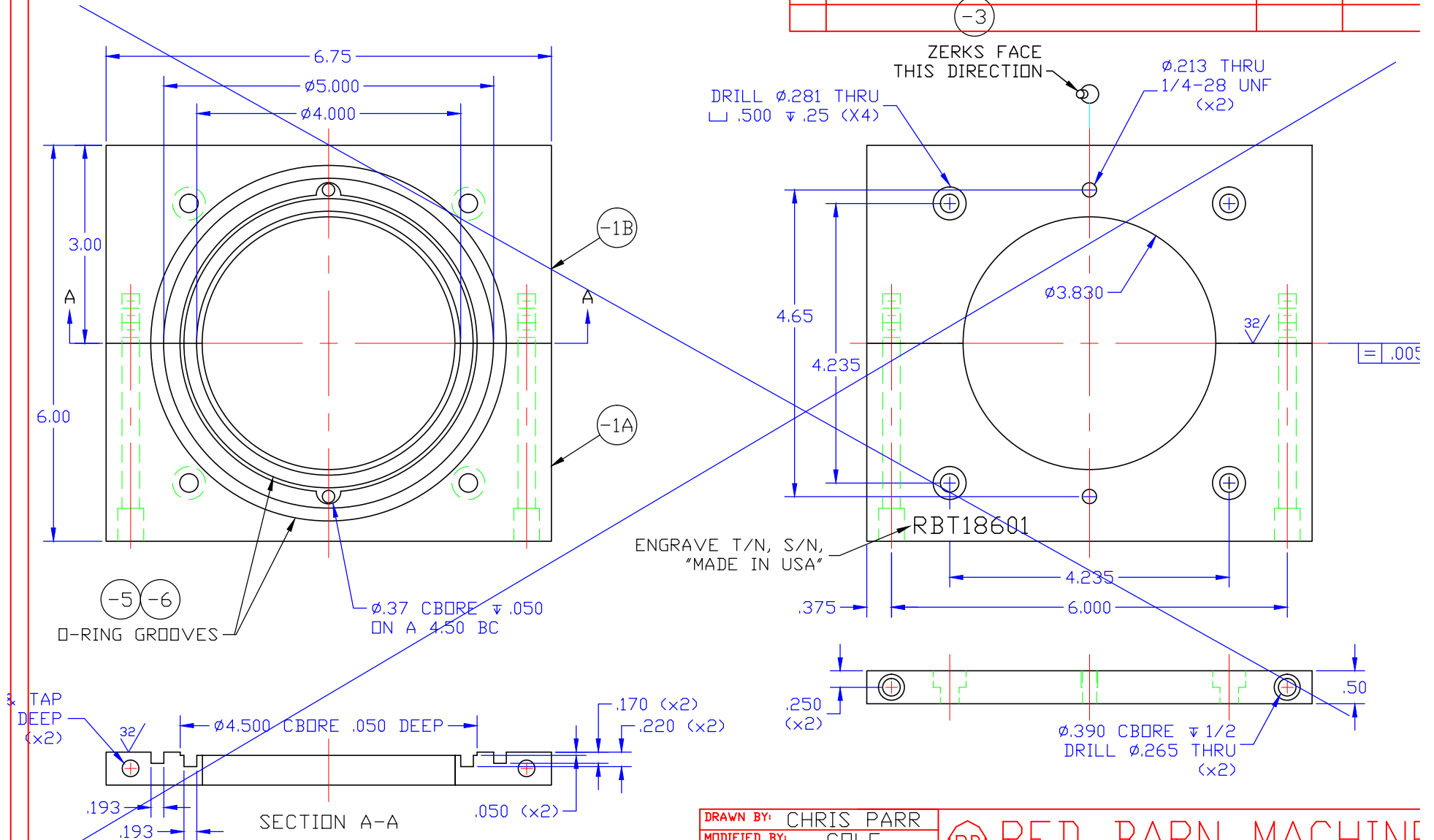


REVISIONS			
REV	DESCRIPTION	DATE	APPROVE
-3			



PART #	QTY	DESCRIPTION
-1	2	6061 3 x 6 3/4
-3	2	ZERK - 1/4-28 NF x 45°
-5	1	O-RING - 2-345N70 345 - BUNAN
-6	1	O-RING - 2-345N70 353 - BUNAN
-8	2	SOCKET HEAD CAP SCREW - 1/4-20 x 3 1/4

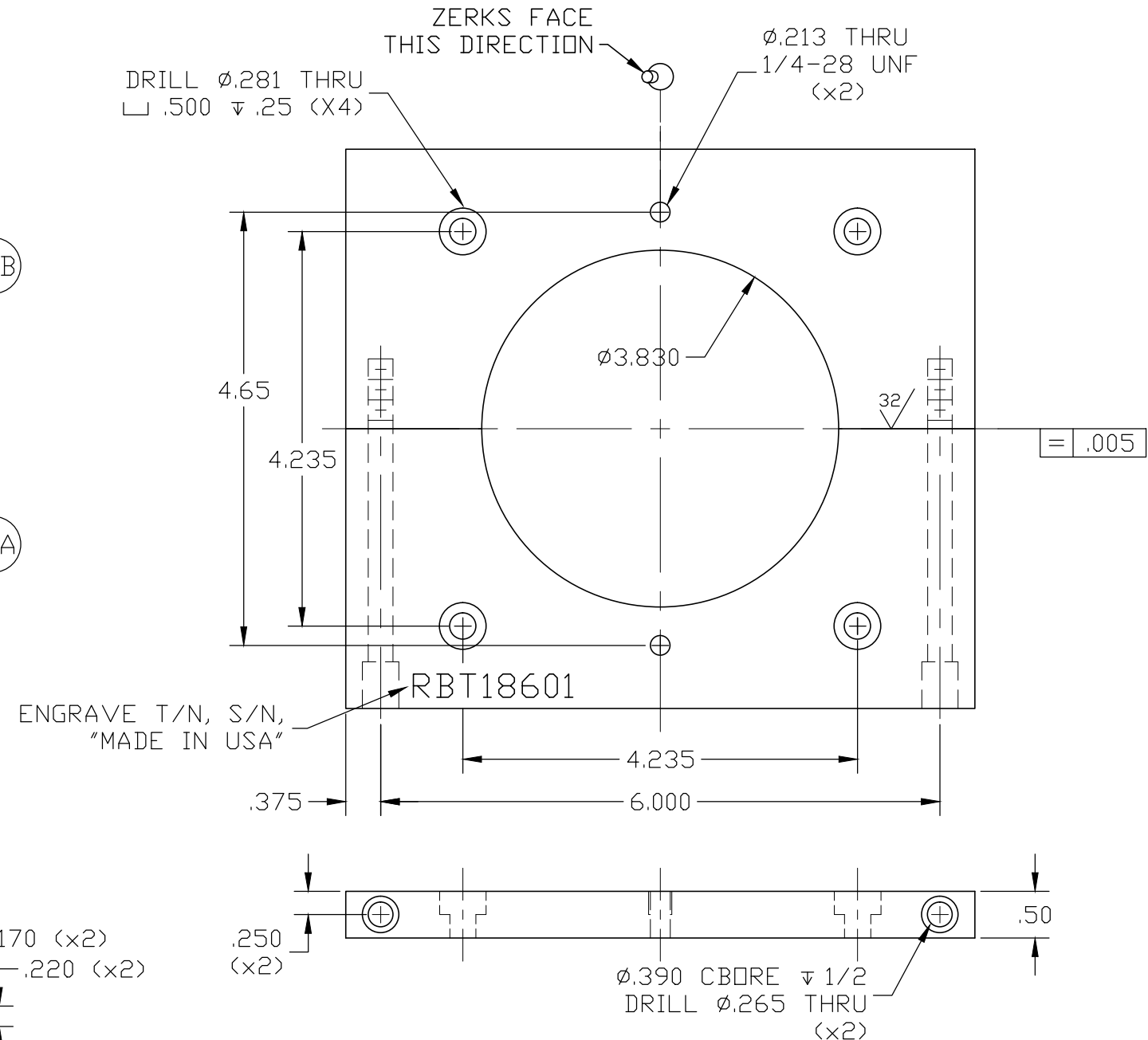
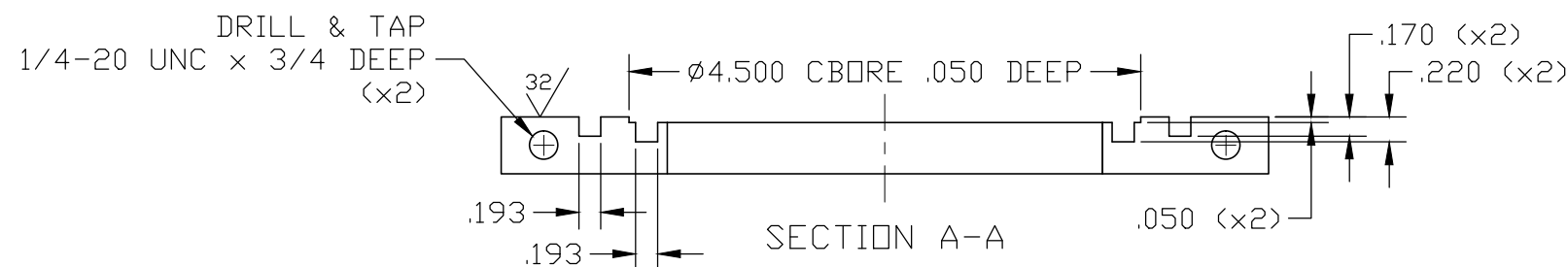
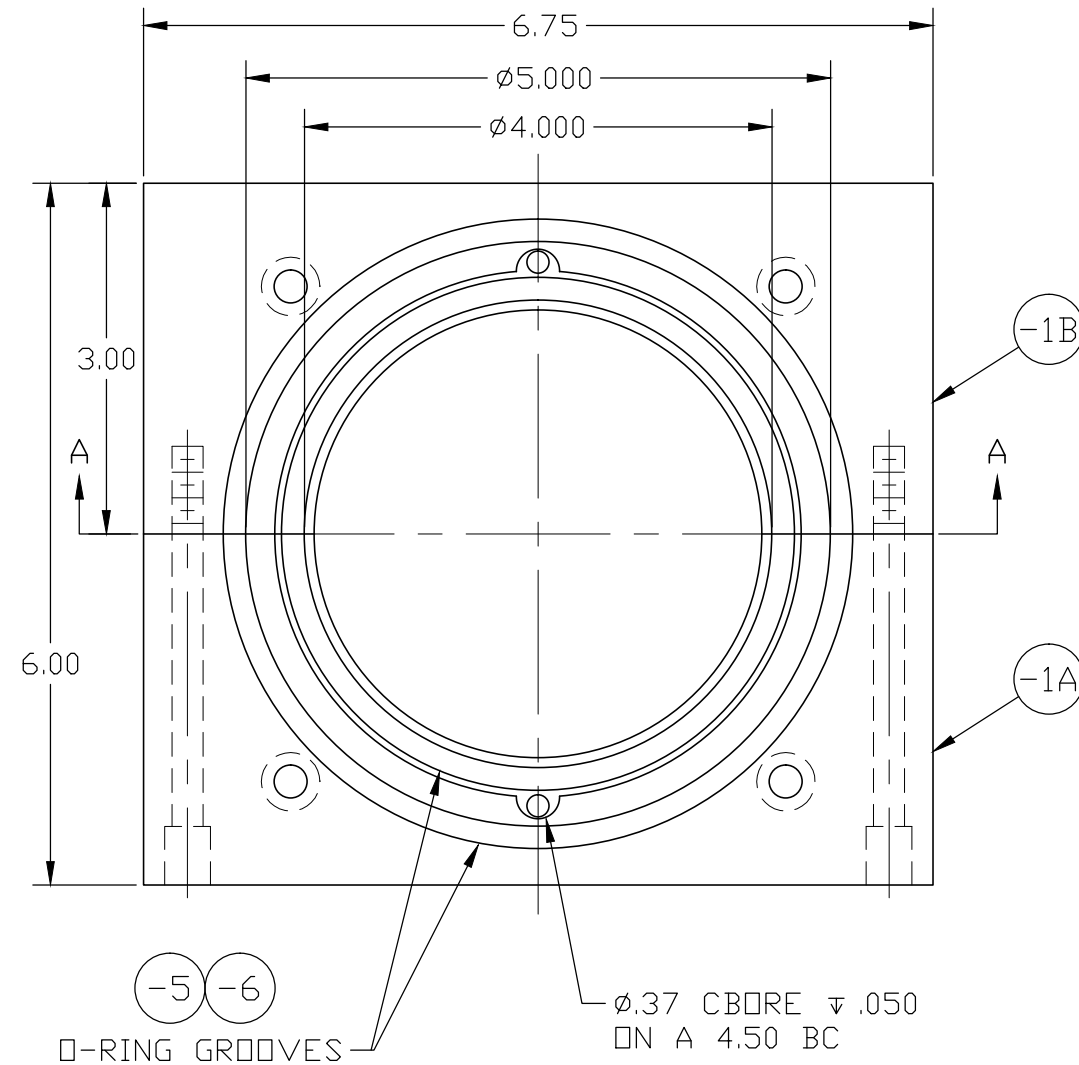
USED ON MODEL
 MD-500

DRAWN BY:	CHRIS PARR
MODIFIED BY:	COLE
HEAT TREAT FINISH SPEC	ANODIZE RED
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	ANGLES
.XXX $\pm .010$	$\pm .5^\circ$
.XX $\pm .03$	
.X $\pm .1$	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RB RED BARN MACHINE	
TITLE	
SWASH PLATE REGREASING TOOL	
SIZE	DWG NO.
A	RBT18601
SCALE	DATE
NTS	8-22-00
SHEET	1 of


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REVISIONS					
REV	DESCRIPTION	DATE	INITIAL	APPROVED	
1	ADDED ZERK DIRECTION & CHANGE FROM 3-1/4 SHCS.	11/27/06			
1A	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS FROM ALPHABETICAL TO NUMERICAL, ADDED ENGRAVE NOTE -1A.	1/13/10	RJC	RW	
1B	CH'D -1 FROM 6061 FLAT BAR, ADDED P/N -8 PER R.W.	6/23/11	RJC	RW	
1C	DELETED DEPTH 1/4 FROM 1/4-28 UNF THREADED HOLE PER G.E.	5/23/12	RJC	GE	



NOTES:
1. IDENTIFY EACH PAIR.
2. ASSEMBLE & CUT PACKINGS AT SPLIT LINE.

ASSY QTY	QTY	B/D	PART #	QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS
			-1	2	SWASH PLATE	6061 FLAT BAR	1/2 x 3 x 6-3/4
		B/D	-3	2	ZERK		1/4-28 UNF x 45°
		B/D	-5	1	□-RING		2-345N70 345 BUNAN
		B/D	-6	1	□-RING		2-353N70 353 BUNAN
		B/D	-8	2	SOCKET HEAD CAP SCREW		1/4-20 UNC x 3
	ASSY						

 RED BARN MACHINE	
TITLE SWASH PLATE REGREASING TOOL	
DWG. NO. RBT18601	REV 1C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX \pm .005 .XX \pm .01 .X \pm .1 FRACTIONS \pm 1/32 ANGLES \pm 5°	DRAWN BY: CHRIS PARR APPROVED <i>D Wed</i> HEAT TREAT FINISH ANODIZE RED USED ON MODEL MD-500
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 \times 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE NTS DATE 3-16-01 SHEET 1 of 1